

Work Order ID 87004

Monday, July 09, 2012

Page 1

Item ID:

Revision ID:

Item Name:

Draw Nbr:

Start Date: 7/9/2012 11:5

Start Qty: 1.0000

Revision Nbr

Required Date: 7/10/2012

Reqd Qty: 1.0000

Reference: ECN 12-618

Cust Item ID:

Customer ID:

Description: ADD EASA UPDATE TO KITS IN STOCK PER ECN 12-618 FOR D119-646

Sales Order:

Approvals:

Process Plan:

MF

Date:

12-07-09

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Hours

Sequence ID	Work Center ID	Operation Description	Set Up	Run	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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12/7/17
MF

MF
12-07-18

QC 21- 12/7/19 JF

List Lots

July-06-12 8:36:13 AM

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Criteria : Item ID: 'D119-646-143', 'D119-646-211', 'D119-646-214', 'D119-646-241', 'D119-646-243', 'D119-646-243RevB', 'D119-646-311', 'D119-646-451', 'D119-646-452' All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D119-646-211 Skidtube STD w/ Training Wearplates, LH	Main Warehouse FG	74790	6/07/12	1.0000		QC21	CHG001	
Total:				1.0000				
D119-646-241 Replacement Skidtube STD w/ Training Wearplates	Main Warehouse FG	52366	12/15/09	0.0000		QC21	CHG001	
	Main Warehouse FG	52560	12/14/00	0.0000		QC21	CHG001	
	Main Warehouse FG081	56861	6/07/12	1.0000		QC21	CHG001	
Total:				1.0000				
D119-646-311 Ground Handling	Main Warehouse FG	74798	6/20/12	1.0000		QC21	CHG001	
Total:				1.0000				
D119-646-451 Wearplates, LH, OEM	Main Warehouse FG062	62539	10/26/10	1.0000		QC21	CHG001	
Total:				1.0000				
D119-646-452 Wearplates, RH, OEM	Main Warehouse FG062	62540	3/22/11	1.0000		QC21	CHG001	
Total:				1.0000				

12/2/18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ENGINEERING CHANGE NOTICE **DART AEROSPACE LTD**

Date: 12.07.05	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 12- 618
Product No.: D119-646		Created By: KJ	Approved By: <i>[Signature]</i>	
Product Name: Skidtubes		Checked By: <i>[Signature]</i>		

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.			
Production Engineering Coord.			

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	Y	PS	
QC Coordinator	Y	ED	
Customer Technical Support	Y	MB	
Marketing	Y	SW	
Customer Order Processing			

Reason for Change:

New EASA stc

Documents Affected:

Release EASA STC: 10040294 dated 12-06-22

PAPERWORK UPDATE

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PARTS MUST COMPLY

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PREVIOUS PARTS SATISFACTORY

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#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	N			
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	N			
11	Update Product Specification Files	Y	KJ		12.07.05 <i>[Signature]</i>
12	Update Approved/Preliminary Dwg PDF Files	N			
13	Update Document Record (DR)	N			
14	Update Product Development Summary	Y	KJ		12.07.05 <i>[Signature]</i>
15	Update QSI 021 and/or STC Approval List	Y	KJ		
16	Create/Update Parts / STC Database	Y	KJ		12.07.05 <i>[Signature]</i>
17	Update / Verify ARC Database	Y	KJ		12.07.05 <i>[Signature]</i>
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update PPP's	N			
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y			12.07.05 <i>[Signature]</i>
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
24					

Description / Action:

Please add EASA stc to all kits in stock

870041
MK 12-07-09

ECN Verified & Complete: _____

Date: _____